STEP 1: LEVELING THE HINGE
Using a piece of wood or other material, level the hinge in a horizontal position (Fig. 1). File down any imperfections or defects on the hinge and make sure it is clean and free from debris.

KIT INCLUDES:
1 (2) Bracket
2 (1) 126" Centering Tape
3 (2) Grey/White Measuring Tape
4 (2) Cut-Off Tape
5 (2) Laminate Stickers
6 (2) 30-1/2" Steel Bars*
7 (2) 32" Steel Bars*
8 (10) Self-Tapping Stainless Steel Screws

TOOLS NEEDED:
- Drill
- S2T drill bit
- Piece of wood to level the hinge
- Tape measure
- Pencil
- Utility knife
- Speed square
- Piece of trim coil
- Safety Glasses
- PRO Cut-Off (Optional)

*Steel bars are packaged with an oil coating to help prevent corrosion. For ease of handling, wipe with a cloth before installation.

STEP 2: MEASURING CENTER LINE
Measure the length of the hinge and mark a vertical line at center (Fig. 2).
STEP 3: APPLYING THE 126" CENTERING TAPE
Unroll the 126" measuring tape. At the orange center line, separate the paper backing from the Centering Tape. Tear or cut the separated paper backing. Align the orange center line on the measuring tape with the vertical pencil mark. The bottom orange bar of tape will align with the bottom of the hinge. Apply the tape from the center working towards each end of the brake (Fig. 3).

Fig. 3

STEP 4: INSTALLING THE STEEL BARS
Drill one of the self-tapping screws half-way into the hinge on the center hole location (Fig. 4). Align a 30-1/2" steel bar on the hinge on the left side of the screw covering all of the black on the 126" measuring tape.

Fig. 4

Working down the left side of the brake, drill and fasten all hole locations leaving clearance only on the joining screws (Fig. 5). Join a 32" steel bar at the end of the 30-1/2" bar. Continue drilling and fastening all hole locations until both bars are joined and secured on the hinge. Repeat process on opposite side. Finish with tightening the joining screws completely.

Lower hinge to vertical position when complete.

Fig. 5

Note: Total length of all four steel bars is 10' 5". For brakes shorter than 10' 6", cut the bars to length with a hacksaw and touch up ends with rust-proof paint.
STEP 5: APPLYING THE GREY/WHITE MEASURING TAPE

*Note: Do not overstretch any the measuring tape.*

Begin with the hinge lowered and make sure the top of brackets and magnet faces are clean and free of debris. Attach the bracket to the steel bar with the beveled edge facing inward toward the center of the brake (Fig. 6).

Remove the M2X measuring tape from the backing. Insert it in the brake ensuring to line up the zero mark with the anvil and lock into place (Fig. 7).

Line up the bracket with the measuring tape and adhere to the top of the bracket lining up against the recessed groove. **The Grey/White Measuring Tape should cover the beveled edge.**

After tape is affixed accurately, remove tape and bracket from the brake and cut off excess with a utility knife.

If air bubbles occur, remove with a credit card or hard edge. Repeat for second bracket.

STEP 6 (OPTIONAL): APPLYING CUT-OFF TAPE

*Skip to Step 7 if not applying.*

Insert a piece of trim coil in the brake with at least 2” extending. Use the PRO Cut-Off and cut the trim. Use the trim coil as a guide and mark a line on the bracket (Fig. 8).

Remove the coil. Align the top of the Cut-Off Tape to the zero mark on the bracket and apply the Cut-Off Tape next to the Grey/White Measuring Tape (Fig. 9).

Repeat process for second bracket.

STEP 7: LAMINATE STICKER

Apply the Laminate Sticker over the Grey/White Measuring Tape and Cut-Off Tape and remove excess with utility knife.

ADDITIONAL NOTES:

To detach the M2X brackets from the steel bar, rotate side to side, not up and down.

Apply a thin layer of oil to the steel bar to prevent corrosion as required, depending on weather exposure.