STEP 1
Set up is fast and easy. First, install Tension Clip with Locking Knob onto middle support rail in correct hole position for your brake. Do not tighten. See illustration above.

STEP 2
Attach Side-Winder to the brake by inserting Back Rail Clip into the brake’s Back (Box) Rail and Tension Clip onto your brake’s Front Base Hinge. Tighten Locking Knob.

STEP 3
Remove Cradle Roller from Coil Cradle by grasping and unhooking Roller Clips at each end. To load coil finish side UP see steps 4a & 4b. To load coil finish side DOWN see steps 5a, 5b & 5c.

STEP 4a
To load coil finish side UP, insert Coil Cradle into center of coil then attach Cradle Roller to Coil Cradle over TOP of coil.

Loading the Coil Cradle

Coil Cradle
Cradle Roller
Roller Tube
NOTE:
Direction of Coil Material
Finish Side UP
Roller Clip
Coil Cradle
Roller Tube
**Side-Winder**

**Coil Holder System™**

**STEP 4b**
Place entire assembly on Side-Winder.

**STEP 5a**
To load coil finish side DOWN, place Coil Cradle onto Side-Winder after removing Cradle Roller.

**STEP 5b**
Place coil on top of Coil Cradle (Note direction of coil material).

**STEP 5c**
Insert Cradle Roller through center of coil and attach to Roller Clips at each end of Cradle.

**Attach the Side-Winder to a Brake**

**STEP 1**
Draw coil through Side-Winder and into open jaws of your PRO Series Brake.

**STEP 2**
Dispense coil to your desired length along the length of your brake.

**STEP 3**
Leave the brake open, cut-off coil to length with PRO™ Cut-Off and you’re ready to bend!

*Just roll out, cut off and in seconds you’re ready for bending!*