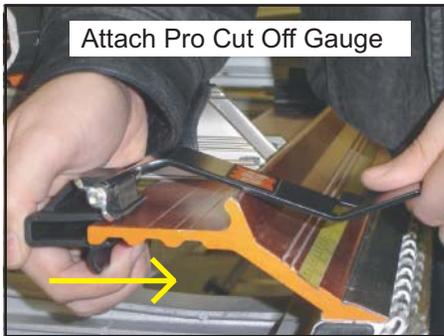


Step 1

Position the work piece in the Brake and close the Brake to loosely hold the material. Attach a Cut Off Gauge near each end of the material. Do this by placing the clip opening against the back edge of the Locking Anvil and pulling it sharply forward until it locks in place. Make sure the clip is as far forward as it can go. Flip the Cut Off Gauges up and out of the way.



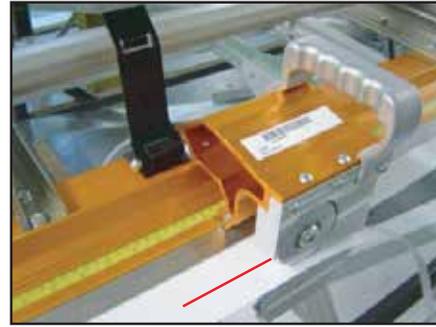
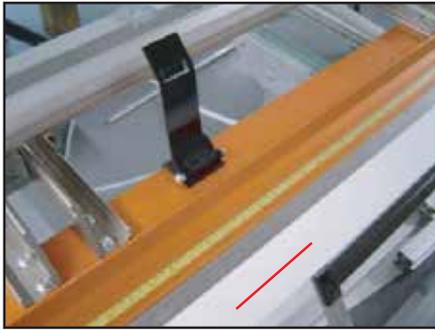
Step 2

To set up for first time use, measure back from the edge near each end of the workpiece and make a mark. Flip the Cut Off Gauges down. The ends of the Cut Off Gauges indicate where the Cut Off will make the cut. Move the workpiece until the marks align with the ends of the gauges, then lock the brake.



Step 3

Flip the Gauges up and out of the way of the Cut Off and make the cut. Look at the cut relative to your marks. Due to variations in Cut Offs, it may be necessary to adjust your future marks to compensate for any differences.



Step 4

When working with shorter lengths of material, the Gauge can be re-positioned by sliding it along the Anvil. It can be removed by pulling down on the bottom of the clip and sliding it off. Another way is to simply push sideways on the end of the Gauge to force the Clip off the Anvil.



The raised tab on the Gauge makes a convenient place to hook a Tape Measure for layout. The tab is positioned to match the nose of the Anvil or the bend point of the workpiece.

